

Merit

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

SAAB AB, Business Area Aeronautics

*Bröderna Ugglas gata -
Linköping, SE-581 88
Sweden*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Aero Structure Assembly

Certificate Number: 5158244213
Expiration Date: 30 November 2027
Accreditation Length: 18 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Aero Structure Assembly

SAAB AB, Business Area Aeronautics
Bröderna Ugglas gata -
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This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7135 Rev B - Nadcap Audit Criteria for Aero Structure Assembly (to be used on audits on/AFTER 25-Jan-2026)

- 1 – Hole Preparation
- 3 – Automated Assembly Processes
- 4 – Semi–Automated Assembly
- 5 – Paint Touch–Up (Brush Application)

AC7135/1 - Nadcap Audit Criteria for Aero Structure Assembly - Fastening

Fastening

- 1.1 – Fit and Alignment
- 1.2 – Shimming
- 1.3 – Conversion Coating (pen and brush)
- 1.7 – Solid Shank Rivets
- 1.8 – Blind Rivets
- 1.9 – Bolt Installation (Blind Bolt)
- 2.1 – Bolt Installation (Swaged Lockbolt Pull and Stump (Pin and Collar) (Pull Type with threads or grooves))
- 2.2 – Bolt Installation (Bolts and Nuts)
- 2.4 – Torque Tightening
- 2.9 – Internal Threaded Fasteners of Bonded Nut Plates
- 3.4 – Sealing of Nut Plates

AC7135/2 Rev A - Nadcap Audit Criteria for Aero Structure Assembly Electrical Bonding of Aero Structure Assemblies and Components (to be used on audits on/AFTER 09-Jun-2024)

- 1.1 – Surface Preparation
- 1.4 – Direct Ground Stud Installation

- 1.6 – Electrical Faying Surface Bonds
- 1.7 – Driven Rivet Electrical Bond
- 2.3 – Electrical Bonding Through Fastener, Clearance Fit Hole
- 2.4 – Electrical Bonding Through Fasteners, Interference Fit

AC7135/3 Rev A - Nadcap Audit Criteria for Aero Structure Assembly – Bushing and Bearing Installation (to be used on audits BEFORE 08-Mar-2026)

- Bushing Installation – Press Fit
- Sealing of Bushing and Bearing

AC7135/4 Rev A - Nadcap Audit Criteria for Aero Structure Assembly – Sealing of Aerospace Assemblies and Components (to be used on audits on/AFTER 05-Dec-2021)

- 1.1 – Sealing Operations Shop Traveler/Shop Paper/Work Instruction
- 1.2 – Surface Preparation
- 1.3 – Adhesion Promoter Application
- 1.5 – Mixing – Two-Part Cartridge (or Injection) Kits
- 1.6 – Fay or Interfay Surface Sealing, Liquid Shim
- 1.9 – Wet Fastener Installation
- 2.1 – Fastener Overcoat or Encapsulation Sealing
- 2.6 – Hole and/or Slot Sealing
- 2.8 – Fillet or Bead Sealing
- 2.9 – Aerodynamic Smoothing and Fairing (Exterior or Airstream)
- 3.3 – Sealing of Nut Plates